

Summary

of the results from
Test Report 105 25763 e*)
 dated October 29, 2002



Client **ALUMIL –Aluminium Systems
 ALUMINIUM INDUSTRY S.A.**

Industrial Area
 GR-61100 Kilkis

Product **Windows and casement doors, opening types:
 hinged, turn-tilt, fixed, double-leaf, with opening
 centre section, Aluminium profiles**

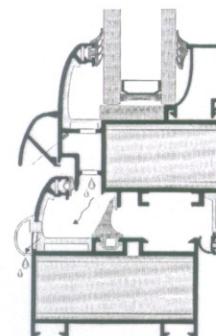
Designation **M 15000 Prestige**

Material **Aluminum**

Foundation

prEN 12046-1 : 1996-11
 EN 1026 : 2000-09
 EN 1027 : 2000 - 09
 EN 12211 : 2000- 12
 prEN 947-1 : 1999
 prEN 948-1 : 1999
 EN 1191 : 2000-08
 EN 13115 : 2001-11
 EN 12207 : 2002-06
 EN 12208 : 2000- 06
 EN 12210 : 2000- 06
 EN 12210 : 2000-06
 DIN 18055 : 1981-10
 prEN 12400 : 1996-07

Schematic illustration



			
Window size	2190 x 1210	2190 x 1012	2190 x 1565
 Air permeability	Class 4	Class 4	Class 4
 Water-tightness	E1050	E750	7A
 Resistance to wind load	C 5	C 5	C 5
 Operating forces	Class 1	Class 1	Class 1
 Mechanical endurance	Class 2	Class 2	Class 2
 Mechanical strength	Class 4	Class 4	Class 4

Instructions for use

Test report 105 25763 e serves to prove the characteristics for windows as specified in prEN 14351.

Validity

The data and results refer solely to the test specimens that have been tested and described. Transfer is possible according to prEN 14351 Table E.1 if the format is similar and the leaf weight is the same. Weathering and ageing phenomena were not taken into consideration.

Notes on publication

The ift Notice "Notes on the use of ift Test Reports" applies. The cover sheet can be used as a summary.

Contents

The test report covers

1 Problem	
2 Object	
3 Implementation	
4 Results	
5 Notes on the use of ift test reports	
Appendix 1	15 pages
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*) This test report is a translation of test report 105 25763, dated October 15, 2002.

ift Rosenheim
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